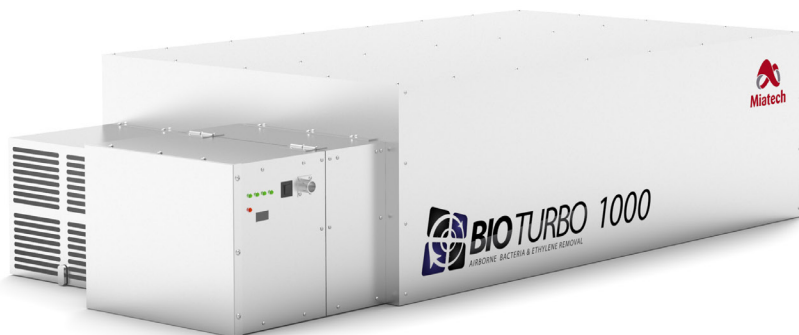


TECHNICAL INSTRUCTIONS

Bio Turbo 1000 User Guide

AIRBORNE BACTERIA & ETHYLENE REMOVAL

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Bio Turbo 1000

Specification Sheet

Features

- LED's for quick diagnostics
- Remote On and Off control
- Easy service
- Easy changing of ozone plates and filters
- Four models for proper coverage
- Aluminum and Stainless Steel generation chamber
- Easy to install and operate
- Low maintenance

| | |
|------------------------------------|---|
| Model | BIO TURBO 1000 |
| Maximum volume up to | 35000 ft ³ (1000 m ³) per 24 hours |
| Airflow | 30 CFM (1 CMM) |
| Location Requirements | |
| Electrical Source | 100-240 V AC |
| Circuit breaker | 15 A |
| Maintenance | |
| Air Filter | Change every 12 months |
| Ozone Plate(s) | Change every 12 months |
| Number of Ozone Plates | 2 |
| Specifications | |
| Dimensions: | |
| Generation Chamber | 10 x 12 x 10 inches (25 x 30 x 25 cm) |
| Catalytic Converter/ Controller | 14 x 11 x 11 inches (36 x 28 x 28 cm) |
| Reaction Chamber | 48 x 30 x 19 inches (122 x 76 x 48 cm) |
| Weight | 90 lb (34 kg) |
| Construction | |
| Materials: | |
| Generation Chamber | Aluminum |
| Catalytic Converter/ Controller | Aluminum |
| Perforated Generator Plate | Stainless Steel |
| Controls | |
| | Remote Control |
| | Power Switch |

Bio Turbo 1000

Installation Guide

DESCRIPTION

The Bio Turbo 1000 is referred to, as the BT 1000. The 1000 indicates the amount of Cubic Meters the unit can properly control within a 24 hour period. The BT 1000 was designed to remove ethylene from cold rooms and storage areas where fruits and vegetables are stored in order to extend their storage life.

TECHNOLOGY OVERVIEW

STAGE 1: AIR FILTER

The air filter removes dust and visual particles from the air.

STAGE 2: CELL DISRUPTER

An anti-microbial chemical is applied to the surface of a specifically designed substrate. This combination pierces and ruptures cell membranes of airborne pathogens as they pass by, stopping the normal life development of the cells. This stage can be especially effective at controlling spores.

STAGE 3: OZONE CHAMBER

This chamber uses the positive effects of ozone to eliminate ethylene gas while destroying up to 99.5% of the bacteria and pathogens that are being broken down during the previous stage. The ozone is safely contained within the chamber providing a safe work environment.

STAGE 4: BIO CLEAN MODULE

In this final stage, a catalyst is used to change the ozone into clean oxygen. The catalyst creates a reaction that breaks down the ozone molecule. From here the clean oxygen is released back into the environment.

SYSTEM PLACEMENT

The Bio Turbo is designed to be mounted on the ceiling. Ethylene rises, so the higher the units are mounted the better.

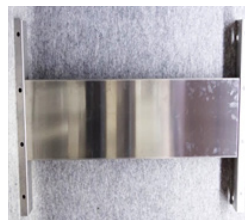
WARNING: Position the Bio Turbo in a way to avoid direct air flow from the coolers or fans to the air intake on a Generating Chamber.

A receptacle will be necessary to connect to either 110 V AC or 230 V AC power.

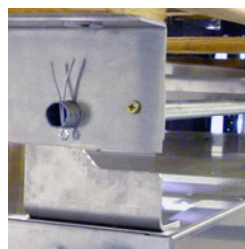
NOTE: Due to the dimension of the Bio Turbo system, we recommend to have at least two installers.



Picture 1



Picture 2



Picture 3

STEP 1: The large metal Reaction Chamber should be mounted first. The Chamber is 48" (122 cm) long and 29.5" (75 cm) wide.

Start with securing the mounting hooks with bolts to the Reaction Chamber (see picture 1).

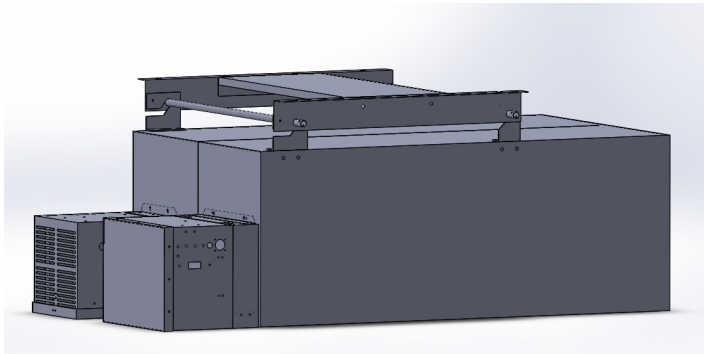
Two wider hooks should be positioned in the front part of the reaction chamber (closer to Ozone Generation Box and Control Box), two narrower — on the back. Make sure all hooks are pointed towards the Ozone Generation Box and Control Box (see picture 3, 4).

You will find 2 L-brackets with mounting holes for attaching to the ceiling (narrowed side of the L-bracket) and holes for long metal holding pipes (wider side of the L-bracket). L-brackets should be assembled together with a cross member panel as it is shown on a picture 2.

When assembling pair of L-brackets, make sure that the small holes on L-brackets, right next to the holes for pipes, are pointed toward the Ozone Generation Box and Control Box — those holes are made for the safety screws which go into the wide front hooks (see picture 3).

Bio Turbo 1000

Installation Guide



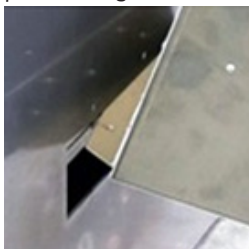
Picture 4

Inspect the ceiling for any obstructions, pipes and wires before drilling any holes.

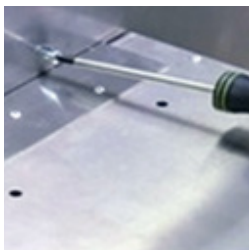
Make sure there's an electrical receptacle next to the system.

Use bolts with wing nuts, self-locking nuts and washers to attach L-brackets to the ceiling (panel ceiling considered as a default type). Mount pair of L-brackets with cross member panel on a ceiling. Slide two metal pipes into the end holes in L-brackets and secure them with pins (see picture 3).

After attaching all L-brackets, inserting pipes and locking them with pins – hang the Reaction Chamber as shown on picture 4.



Picture 5



Picture 6

STEP 2: Ensure the gasket is in place around the opening on the Generation Chamber. Remove double stick tape backing when installing the units to the Reaction Chamber. The Generation Chamber and the Catalytic Converter should be mounted by inserting them into the Reaction Chamber (tilt the smaller boxes at an angle allowing them to be placed into the Reaction Chamber slot) (see picture 5). Then screw the Generation Chamber and Catalytic Converter to the Reaction Chamber (see picture 5, 6).

STEP 3: Plug the remote into the controller and route the remote box to the desired location.

STEP 4: Plug Generation Chamber power cord into the female socket on the Controller Box (see picture 7)

STEP 5: Plug the detachable power cord into the male socket on the Controller Box and the power supply receptacle. The system's operating voltage is shown on the serial number label on the side of the catalyst converter unit.



Picture 7

STEP 6: There should be two LED's illuminating green on the Controller.

STEP 7: Turn "ON" the power switch on the remote control. The other two LED's should illuminating green and then the fan should start. At this point, the system will be fully operational.

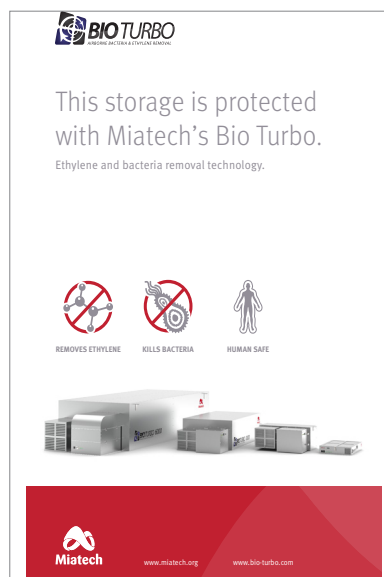
STEP 9: The LED on the side on the Generation Chamber should be illuminating green.

The Generation Chamber should also emit a low hum indicating the Generator plates are producing Ozone.

COUNTDOWN SERVICE TIMER

System is equipped with the Service Timer which is counting down days until the next maintenance is due. Timer is set to 360 days and when it gets down below 10 days it starts beeping and Service Red LED light on the controller box and strobe light on the remote control will flash, signaling that maintenance is due. Service Timer has to be reset back to 360 days after maintenance is completed (see maintenance guide page for further instruction).

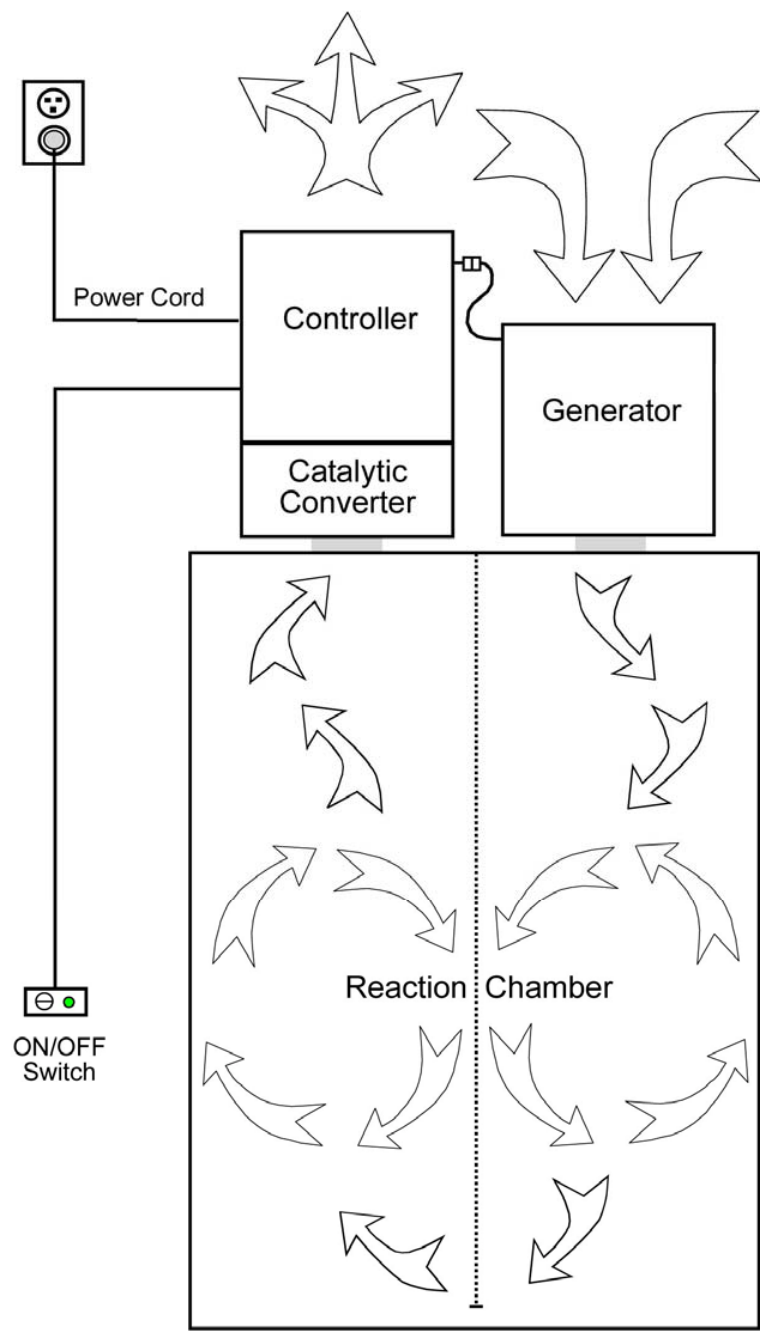
NOTE: Please apply the BT Facility Entrance Label #25070, supplied in a pack with system, near the facility entrance (see picture 8).



Picture 8

Bio Turbo 1000

Layout Diagram



Bio Turbo 1000

Maintenance Guide

CAUTION:

ALWAYS UNPLUG POWER BEFORE SERVICE!

Maintenance Requirements

Annual service requires the replacement of Air Filter (more often if environment is very dusty) and the replacement of the Ozone Generation Plates.

To replace the Air filter and the Ozone Generator Plates:

- Unlatch the bottom cover on the Generation Chamber and remove the Air filter (#11).

CAUTION: Slowly and carefully open the cover to ensure the filter does not fall down. The door helps to secure it in place.

- To replace the Generator Plates (#15) release plastic holders from the cassette, remove Generator Plates and replace with new one. Fix plastic holders back on place to secure Generator Plates.

System is equipped with the Service Timer (#3) which is counting down days to the next maintenance when system is operating. Timer is set to 360 days and when it gets down below 10 days it starts beeping and Service Red LED light on the controller box will flash, signaling maintenance is due. Service Timer has to be reset back to 360 days after maintenance is completed.

To reset the Service Timer:

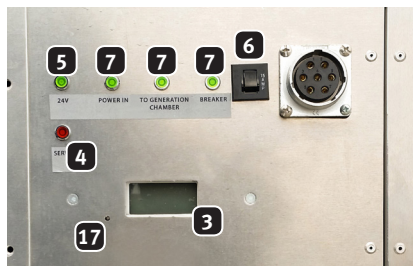
NOTE: A blunt object should be used to reset, so damage won't occur to the timer.

Carefully press and hold the button for about 10 sec. until numbers will start flashing. By releasing and pressing again the same button select 360 from the options. Wait until it is defined (numbers will stop flashing).

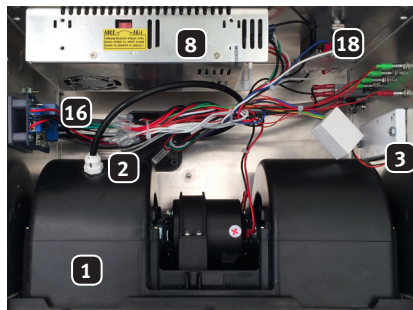
| Diagnostic LED's Name | Description |
|---|---|
| "Power" (on the Remote Control) | Power to the Main Switch |
| "Breaker" (on the Controller Chamber) | Power to the Unit |
| "Power IN" (on the Controller Chamber) | Power to the Power Supply |
| "24 V" (on the Controller Chamber) | Power to the Fan |
| "To the Generation Chamber" (on the Controller Chamber) | Power to the Generation Chamber |
| "Service" (on the Controller Chamber) | When the service is needed or when protection triggered |
| Strobe Light (on the Remote Control) | When the service is needed or when protection has triggered |

NOTE: If service Red LED comes ON along with strobe light, and timer is showing more than 10 — the ozone generation current protection might be triggered. This could happen due to the damage of ozone plates or power jump in power supply network. Unplug the system and check the ozone plates. If this happened because of power jump — restart the system by switching it OFF on a remote control and put back ON after 30 seconds.

Controller chamber



Controller chamber



1. Fan 24 V DC (#10043)
2. Air sensing switch (#14018)
3. BT service timer (#23267)
4. Service 24 V LED Red (#23292)
5. 24 V LED (#23291)
6. 15 A Breaker (#23007)
7. LED 115 V (#23192), 230 V (#23193)
8. DC Power Supply (#23224)
9. Rocker switch (#23132)
10. Strobe light (#23076)

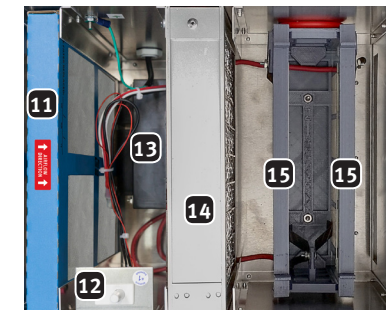
Power cord



Remote control



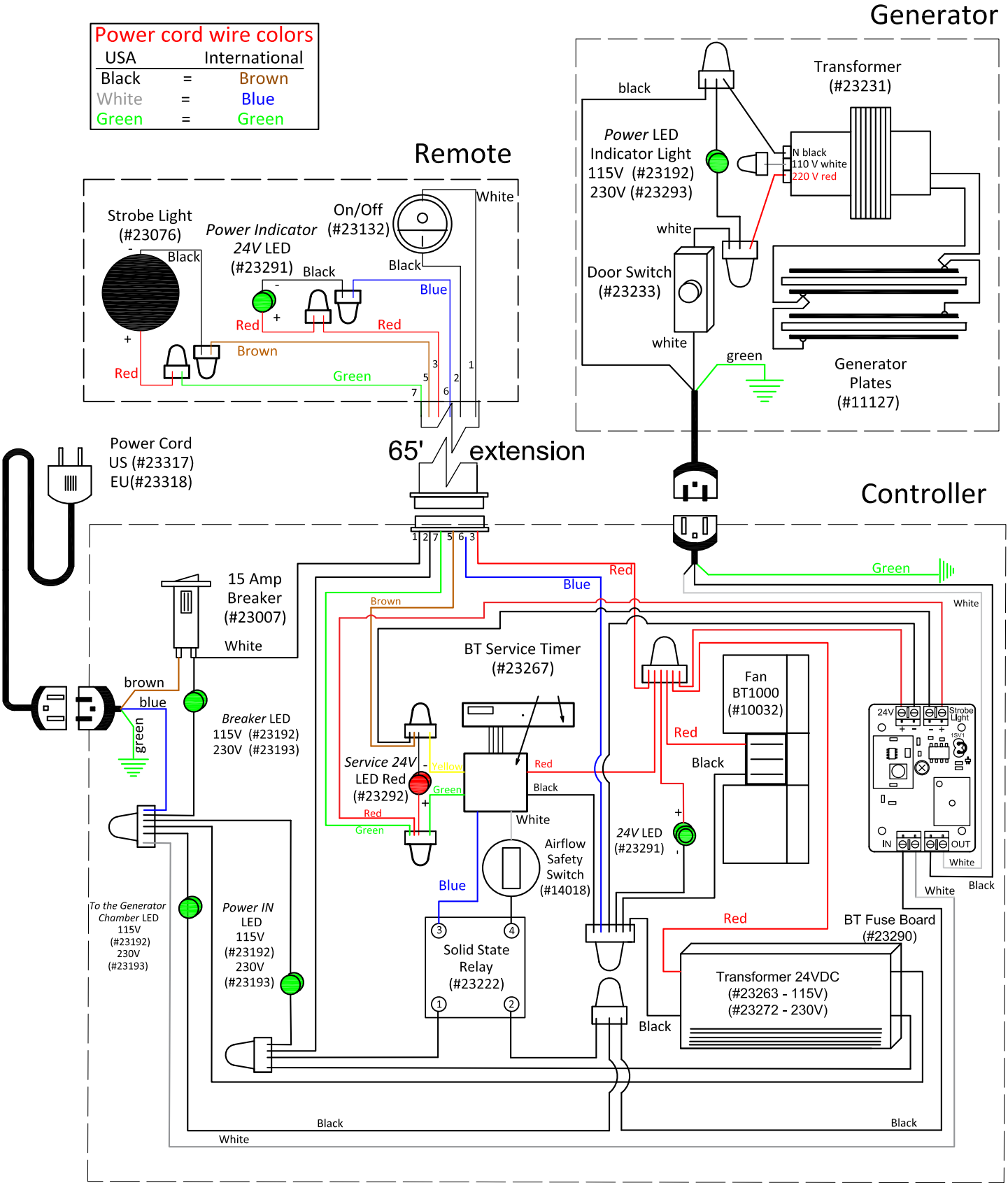
Generation chamber



11. Air filter (#11139)
12. Door Switch (#23233)
13. Ozone transformer (#23231)
14. Cell disrupter (#11124)
15. Generator plates (#11127)
16. BT Fuse Board (#23290)
17. Timer Reset Hole
18. Solid State Relay (#23222)
19. Power Indicator 24V LED (#23291)
20. Power Cord US plug (#23317) / EU plug (#23318)

Bio Turbo 1000

Wiring Diagram



Bio Turbo 1000

Pull Sheet Pack

| PART NO. | PART NAME | AMOUNT | Insp. |
|----------|---|--------|-------|
| 16096 | BT 1K & 6K Hanging Bracket-Right Angle 3 1/4" x 1 3/4" x 29" | 1 | |
| 16097 | BT 1K Hanging Bracket - Panel 12" x 29" x 2" | 1 | |
| 16100 | BT 1K & 6K Hanging Bracket - Standard Hook Kit (smaller left and right, larger left and right, total 4 pcs.) | 1 set | |
| 16102 | BT 1K & 6K Hanging Bracket - Left Angle 3 1/4" x 1 3/4" x 29" | 1 | |
| 16106 | Conduit/Tube 33" | 2 | |
| 24001 | #8 x 3/4 Self-tapping Screw (Phillips) | 25 | |
| 24070 | 1/4-20 x 3/4 Hex Head Cap Screw | 9 | |
| 24078 | Cable Tie 6" Black | 25 | |
| 24083 | 10-32 x 3/8 Phil. Screw | 9 | |
| 24101 | 1/4" x 1 Fender Washer | 4 | |
| 24102 | 1/4" x 8" Threaded Rod | 4 | |
| 24103 | 1/4" Lock Nut | 5 | |
| 24104 | 1/4" Toggle Fastener | 4 | |
| 24113 | Cotter Pin 1/8" x 1 1/4" Zinc | 7 | |
| N/A | Remote with 65' Cord | 1 | |
| 25070 | BT Facility Entrance Label *See order for language | 1 | |
| | Power Cord 6' 18g with female end *See order for the plug | 1 | |

DATE _____

PULLER _____

CHECKER _____



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For further technical support in North America call 1-800-933-6478
If outside North America call to the USA at 1-503-659-5680